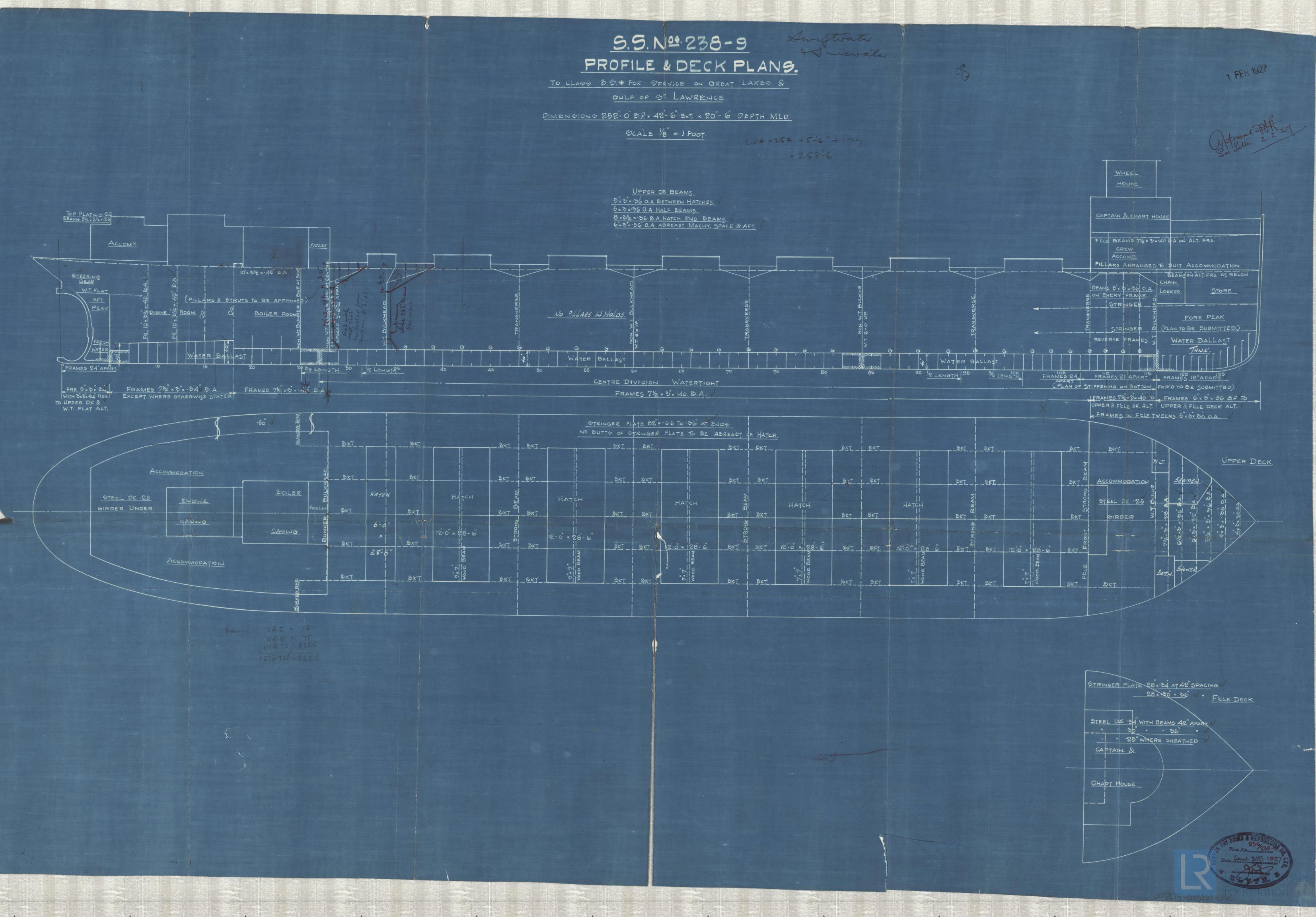


Amd Profile & Deck Cowpen D. Co 2 - 2 - 27 Legwest ex Burewater" XEY DON Legwest ex Burewater" "y. b. 23. 2. 24.



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Midship Section. bowpen D.D. + S.B. bo

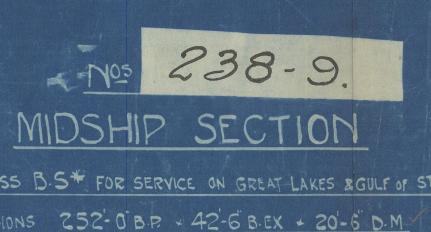
238 - 9. 29.12.26. Skeyden er "Swiftwater" KEYDON & Skeywed ex "Surewater" y. 6. 23 - 2 - 2y.

R

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003275-603281-0143



TO CLASS B. S* FOR SERVICE ON GREAT LAKES & GULF OF ST LAWRENCE

DIMENSIONS 252-0 B.P. + 42-6 B.EX + 20-6 D.M. DRAFT 14-32 MLD S.W.

SCALE & INCH = IFT.

EQUIPMENT.

33 STEEL STREAM WIRE 32 - WIRE TOWLINE

5+3+.42

STREAM " EX-STOCK 114"

3/4 RIV

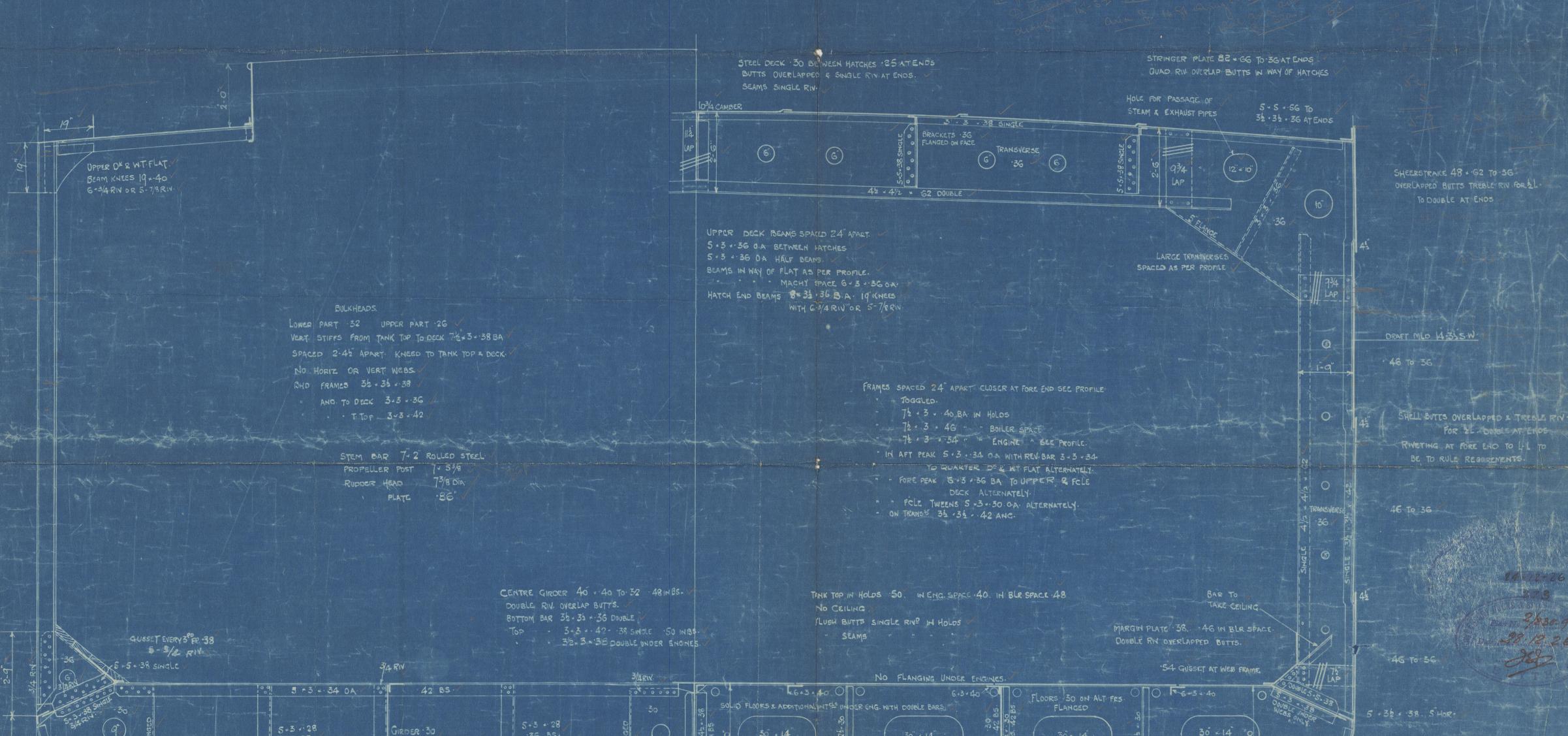
210 FTHMS LTG STUD CHAIN CABLE

FORECASTLE

SIDE PLATING 32 DECK . 34.

-OR 24 ×18

BEAM KNEES 21 . 40 6-3/4 RINS



FLOORS & ANGLES INCREASED IN EL BSPACE AS PER RULE

-42 IN BS.

000000

STRAKES OF PLATING ON FLAT OF BOTTOM TO MAINTAIN & THICKNESS TO COLL BHO ALL PLATES WHICH ARE FLANGED NOT INCREASED BUT SPECIFIED & MARKER BC.
STIFFENED AT FORE END TO RULE REQUIREMENTS

Stern Frame. Cowpen D.D. 238-9. Skeydon ex Swiftwater. KEYDON Skeywest ex "Surewater"

063275-063281-6142

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3.c.





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RUDDER FRAME

OF FORGED STEEL TO PASS BRITISH CORPORATION.

SCALE :- 12" - 1 FOOT

AREA OF RUDDER FOR OF LINE OF PINTLES = 22 & AREA, AFT OF LINE OF PINTLES = 68.54 & C.G. AFT OF CLINE OF PINTLES = 1.86 FEET

SPEED IN KNOTS = 8 KNOTS

SELIGNOMY VITAE FITTED

BY MAKERS OF STERN FRANCE

TO BE CAST ON & GROOVED ON TO RUDDER

TO BE CAST ON & GROOVED ON TO RUDDER

ANSION BRASS

OUTSING BRASS

OUTSING BRASS

OUTSING LAVITAG

OUTSI

COUPLING BOLTS TO BE TURNED & FITTED

DETAIL OF BEARING GUDGEON

SCALE 1/2" = 1 FOOT

BRASS STEIPS 194 HIDE
TAPPED TO BEARING GUDGEON TO
PREVENT LYTTAE FROM SLIPPING

FALL & ED

MACHINED

EDGE MACHINED 2/2 PACHINED TARRED BY

HARDENED STEEL BEARING 2 NIDE IN THICK UNDERSIDE SE RUDGER GUOGEON MACHINED

HARD STEEL DISK SUPPLIED BY MAKERS OF STERNFRAME

DETAIL OF BOTTOM GUDGEON

SCALE 1/2 = 1 FOOT

DETAIL OF ARMS. SCALE 1/2 - 1 FOOT

-41/2 -

HOLES 13/16 DIAR COUNTERSUNK SPACED 41/2 TO 63/4 C. TO C.

PLATE :86 THICK

DETAIL OF RING TO PREVENT LIFTING

BOLTS 1/4 DIA

10 SE ROODE

10

MOTE
ALL MACHINING AND DRILLING ETC: TO BE DONE BY MAKERS
POSITION OF KEYNAY FOR CROSSHEAD & TILLER TO BE SENT LATER
ARMS TO BE MADE FOR PLATE TO REEVE EASILY
CHECKHUTS FITTED WITH TAPERED ANS TO BEARING GUDGEON BOLTS

WEIGHT OF FRAME TO BE PAINTED ON BEFORE DISPATCH

LENTRE LINE OF TOP 8 BOTTOM BEARINGS TO BE MADE IN A PERFECTLY STRAIGHT LINE NITH CENTRE LINE OF STOCKS TO BE SQUARE TO BASE LINE

15-54

PLATE -86 THICK.

SUPPLIED BY SHIPBUILDERS
PLATE KEPT & CLEAR OF STOCK.
ALL PROPES SHRUNK & KEYED ON TO MAIN THE

5-5%

Jan 6th 1927

PLANN 9 98/238-9

4/2 4/2.

8/8

Rudder Frame. Cowpen D.D. 238-9. Leydon ex Dwiftwater" KEYDON & Stegwest es "Surewater"



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003275-003281-0141

RUDDER FRAME

OF FORGED STEEL TO PASS BRITISH CORPORATION.

SCALE: - 1/2" = 1 FOOT

AREA OF RUDDER FOR OF LINE OF PINTLES = 22 & AREA, AFT OF LINE OF PINTLES = 68.54 6 C.GAFT OF CLINE OF PINTLES = 1.86 FEET

SPEED IN KNOTS = 8 KNOTS 1/8 LIGHUMVITAE FITTED 16 BRASS FITTED BY MAKERS OF RUDDER BY MAKERS OF STERN FRAME TO BE CAST ON & GROOVED ON TO RUDDER COUPLING BOLTS 2 1/2 DIA COUPLING BOLTS TO BE DETAIL OF BEARING GUDGEON DETAIL OF ARMS. TURNED & FITTED SCALE 1/2 - 1 FOOT SCALE 1/2" = 1 FOOT BRASS STRIPS 134 WIDE
TAPPED TO BEARING GUDGEON TO
PREVENT L. VITAE FROM SLIPPING ARMS TO BE SHRUNK & KEYED ON HOLES 13/16 DIAR COUNTERSUNK SPACED 4/2 TO 63/4 C. TO C. PLATE . 86 THICK Key 1/2, 3/4

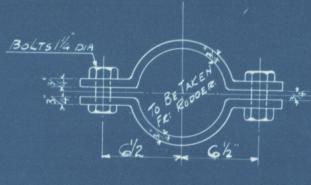
> MACHINED TAPERED PIN SCALE 1/2" = 1 FOOT HARDENED STEEL BEARING 2" NIDE - 12" THICK
> UNDERSIDE OF RUDDER GUDGEON MACHINED BOLTS 14 DIA 334 7/2 HOLE

> > DETAIL OF BOTTOM GUDGEON SCALE 1/2 = 1 FOOT

FACE 8 EDGE

HARD STEEL DISC SUPPLIED BY MAKERS OF STERNFRAME

DETAIL OF RING TO PREVENT LIFTING



ALL MACHINING AND DRILLING ETC: TO BE DOME BY MAKERS POSITION OF KEYWAY FOR CROSSHEAD & TILLER TO BE SENT LATER ARMS TO BE MADE FOR PLATE TO REEVE EASILY CHECKHUTS FITTED WITH TAPERED PINS TO BEARING GUDGEON BOLTS

WEIGHT OF FRAME TO BE PAINTED ON BEFORE DISPATCH

CENTRE LINE OF TOP & BOTTOM BEARINGS TO BE MADE IN A PERFECTLY STRAIGHT LINE NITH CENTRE LINE OF STOCK & TO BE SQUARE TO BASELINE

BASE LINE

PLATE -86" THICK.

SUPPLIED BY SHIPBUILDERS PLATE KEPT 14 CLEAR OF STOCK

LL PRMS SHRUNK & KEYED ON TO MAIN FA

5-62V

5-5%

